

# Viking 2 Plus Parts List

ISSUE DATE 2021

**Part No QTY Description**  
Per Machine

**PRODUCT ASSEMBLIES - Refere to Exploded Diagram for Details**

<b>A059</b>	<b>1</b>	<b>Belt/ Bungee Pulley Complete with Bungee Assembly</b>
<b>A106</b>	<b>1</b>	<b>Seat Assembly Complete</b>
<b>A302</b>	<b>1</b>	<b>Side Rail Copmplete Assembly L/R - VK2P</b>
<b>A376</b>	<b>1</b>	<b>Plastic Handle Complete - HS</b>
<b>A978B</b>	<b>1</b>	<b>4 Level Tank Complete Assembly - BLACK</b>
<b>HV2</b>	<b>1</b>	<b>Hardware Kit - VIKING 2AR</b>

**PARTS**

10033	1	Washer M4.2x10x1t SUS
10036	12	Flat Tapping Screw M3x20 SUS
10052	1	Grub Screw M4x6 - B
10100	2	Washer M6x16x1t - B
10114	2	Computer Mount Plastic Bushing 20x16x13x10
10131	1	Tank Conditioner - 4 Tabs
10133	1	Allen Key 6mm
10176	2	Foot Strap - Black & Buckle
10201	1	AA Battery
10911	1	Allen Key 5mm
10912	1	Wrench 13mm
11070	1	Sensor Connecting Cable 300mm
11072	1	Sensor 100mm
11097	1	Nut Dome Head M10 - B
12178	1	Dome Head Bolt M3x10 SUS
12179	1	Washer M3x8x1t SUS
12189	3	Tank Internal Screw M4x10 SUS
13040	3	O Ring
20126	3	Plastic Washer M4x12
50934	1	LCD for L4/L16
60106	1	Main Shaft Oil Bushing - Lower 38x20x22
60109	2	Bungee Pulley 50mm
60114	1	Magnet Ring & 6 x Magnet #60124
60119	1	Idle Wheel & Bearing 6000ZZ x 2 #60112
60120	1	Roll Pin M6x30
60126	2	C Clip 10mm
60133	12	Nyloc Nut M3 SUS
60138	1	Impeller End Cap
60139	2	Tank Internal Screw M6x15 SUS
60148	1	Heart Rate Lead- 400mm
60150	1	Main Shaft Nylon Bushing - Upper
60247	2	O Ring 15.6X6.7X3.5mm
60304	1	Flywheel Upper Shaft
60316	1	Flywheel Lower Shaft with Impeller #64971- L4/L5 - B
60900	1	Belt Bungee Pulley Complete & Velcro #60903 & One Way Bearings#90136
61001	1	Tank Bonding Strip 3M-VHB 40x40x1mm
61063	2	Footplate Slider with Velcro #65997
61064	2	Footplate Slider Base 120x111x22.8
61066	1	Plastic Washer M5920.1x2T
62002	1	Siphon
62807	6	Dome Head Bolt M8x15 - B
62810	4	Dome Head Bolt M8x35 - B
62811	16	Dome Head Bolt M8x45 - B
62812	1	Hex Head Bolt M6x15 - B
62813	1	Hex Head Bolt M10x130 - B
62814	4	Hex Head Bolt M4x20 - B
62815	8	Hex Head Bolt M6x20 - B
62816	4	Hex Head Bolt M6x25 - B
62817	2	Hex Head Bolt M6x65 - B
62818	4	Hex Head Bolt M8x160 - B
62819	2	Hex Head Bolt M8x60 - B
62822	16	Nut M8 - B

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63132	12	Allen Key Bolt-M3x20 - SUS
63144	1	Tank Plug for HS Tank
64141	1	Computer with USB - L4
64501	1	Handle with Decal #64517
64502	1	Handle Plastic Cap
64503	1	Pin for Belt
64504	1	Plastic Handle Belt 2900mm - HS
64507	2	Handle Plastic Cap - L/R
64511	2	Round Head Phillips Screw SUS M3x12 - B
64512	4	Counter Sunk Screw SUS M3x20 - B
64516	2	Plastic Handle Grip
64524	6	Counter Sunk Screw SUS M3x25 - B
64525	1	Handle with Decal #64523
64983	1	L4/L5 Tank Adjuster Outer Valve & Rubber Spacer #66974 & M6 Ball Plunger #66976
64986	1	Adjuster Knob for Plus / V / XL - Black
64988	1	L4/L5 Valve Base - Black
65012	1	U Bolt 8mm with 2 x Flange Nuts #65940
65108	1	Idle Wheel Shaft Bracket (Lower)
65118	1	Tank Large Ring Seal - Black 499x5.8 Black
65693	8	Dome Head Bolt M5x15 - B
65702	4	Seat Wheel
65820	1	Bungee Hook Mount
65904	7	Counter Sunk Screw for Wood M3x10 - B
65910	1	Nyloc Nut M10 - B
65918	1	Dome Head Bolt M10x60 - B
65921	36	Washer M8.5x19x1.6t - B
65923	1	Bungee Slider 8mm
65924	1	Bungee Rope 8mm x 2230 & Inner Clip #65922
65931	22	Nyloc Nut M8 - B
65935	2	Nyloc Nut M6 - B
65980	1	Lower Tank Shell with Decal #61006
65982	1	Inner Reserve Tank Shell / AR
65997	2	Velcro for Sliding
66006	1	Bungee Pulley Bracket Upper
66014	1	Belt Pulley with 6000zz Bearings Complete
66015	1	Support Bracket - Main Frame Left
66016	1	Support Bracket - Main Frame Right
66020	1	Computer Stalk
66024	1	Bump Stop Main Frame - 80x20x37.5
66030	1	Mid Board
66031	1	Upper Board
66032	1	Front Board
66038	2	Spacer for Belt Pulley
66039	4	Bumper
66041	1	Spacer for Main Frame Support Bracket
66042	1	Idle Wheel Shaft 10x127mm
66043	1	Idle Wheel Shaft Bracket (Upper)
66044	2	Bushing 40x35x3x22
66045	1	Bushing - Metal backing 35x45x5.5x16.5
66051	1	Foot Board with Decal #63810
66055	2	Velcro for Side Rail 20x345mm
66056	4	Bump Stop - Square 23x15x6.5
66058	1	Seat LS-E28 - for Dual Rail
66059	4	Seat Wheel Short Spacer 12.7x8.1x8.5 - B
66060	2	Seat Frame 220x78.5x23
66061	4	Spacer 20x8x38
66062	2	Spacer 12x8x209
66063	2	Axle shaft 8mm
66064	4	D7 Eclip
66065	4	Spacer 12.7x8x17.5
66066	6	Shoulder Screw M6x15 - B
66068	2	Counter Sunk Bolt M6x35 - B
66070	2	Transport Wheel
66074	12	Dome Head Screw for Wood M3x15 - B
66107	1	Sensor Bracket

**Part No QTY Description**

**Per Machine**

66152	1	Bar Catch for Plastic Handle
66323	4	Seat Wheel 98A
66354	2	Seat Runner
66357	1	Rear Board 268x115x23
66973	1	Rubber Seal
66989	1	Shaft for Valve - L4
66992	4	Flat Tapping Screw M3x16 - SUS
66994	1	L4 Tank Adjuster Inner Valve-Black
66995	1	Decal - AR Resistance for L4 - Black
66997	1	L4 Adjuster Knob Base with Decals #66995 -Black
67004	1	Bungee Pulley Bracket Lower
67046	1	Support Bracket - Lower Main Frame
67981	1	Upper Tank Shell - L4 Decal # 66959 & Double Lip Seal # 66972
67988	1	End Cap - Adjuster Knob

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## **Viking 2 Plus Recommended Parts Holding**

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10131	2	Tank Conditioner - 4 Tabs
10176	2	Foot Strap - Black & Buckle
11072	2	Sensor 100mm
50934	1	LCD for L4/L16
60106	2	Main Shaft Oil Bushing - Lower 38x20x22
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60114	1	Magnet Ring & 6 x Magnet #60124
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61063	4	Footplate Slider with Velcro #65997
61064	4	Footplate Slider Base 120x111x22.8
63144	2	Tank Plug for HS Tank
64141	1	Computer with USB - L4
64504	1	Plastic Handle Belt 2900mm - HS
64516	4	Plastic Handle Grip
65910	2	Nyloc Nut M10 - B
65921	4	Washer M8.5x19x1.6t - B
65924	1	Bungee Rope 8mm x 2230 & Inner Clip #65922
66014	2	Belt Pulley with 6000zz Bearings Complete
66059	2	Seat Wheel Short Spacer 12.7x8.1x8.5 - B
66070	2	Transport Wheel
66323	8	Seat Wheel 98A
66354	4	Seat Runner
66357	1	Rear Board 268x115x23
67981	1	Upper Tank Shell - L4 Decal # 66959 & Double Lip Seal # 66972